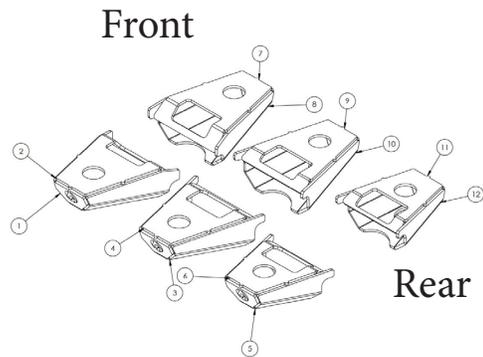


ARTEC INDUSTRIES TJ/LJ 1.25" HD BODY MOUNTS

Thank you for your purchase of our TJ/LJ HD 1.25" Lift Body Mounts. If you have any questions that are not answered in these instructions, please feel free to contact us directly at sales@artecindustries.com or 855-278-3299 and we will be happy to help you.

Bill of Materials TJ2010

ITEM NO.	PART NUMBER	QTY
1	TJ2010-2	1
2	TJ2010-1	1
3	TJ2010-4	1
4	TJ2010-3	1
5	TJ2010-6	1
6	TJ2010-5	1
7	TJ2010-7	1
8	TJ2010-8	1
9	TJ2010-9	1
10	TJ2010-10	1
11	TJ2010-11	1
12	TJ2010-12	1



REQUIRED TOOLS

- Welder
- Grinder with sanding wheel.
- Plasma cutter or cut off wheels for grinder.
- Floor Jack or Screw Jacks
- 3/4" Socket

STEP 1. Unpack contents of shipment. Make sure that all of the parts required are included with your kit. If any items are missing, and packaging is damaged, report it to the shipping company driver, **KEEP ALL ORIGINAL PACKAGING & contact us.**

STEP 2. The easiest way to install the kit is to have access to a vehicle hoist. If you do not have access to a hoist ensure that you have a safe means in which to support the vehicle. Start by supporting the vehicles body so that you can lower the frame from the body. Loosen all the body mount bolts but do not remove them. Allow the frame to separate from the body about a half inch. Properly ensure the frame and body are supported and completely remove the side body mount bolts and bushings.



STEP 3. Using either a plasma cutter or a grinder with a cut off wheel, remove the factory side body mounts. Grind the frame smooth around the body mounts until it is bright shiny metal. This will ensure a good surface to weld to.



STEP 4. Next you will need to install the corresponding top plates in their places. Snug down the bolts so that the bushing is tight. Next one by one hold up the corresponding lower portion of each bracket, ensure fitment and tack weld the two brackets together. Once all the brackets have been fitted and tacked together mark their location, remove the bracket assemblies and perform final welding. Allow brackets to cool off.



NOTE: THIS KIT INVOLVES VEHICLE MODIFICATION AND MECHANICAL SKILLS. IF YOU ARE NOT CONFIDENT IN YOUR SKILLS, CONTACT A PROFESSIONAL INSTALLER.

STEP 5. Now that your body mounts are fully welded they are ready to be welded to the frame. Place the body mounts on the frame and align them with your markings from step 4. Tack the body mounts onto the frame, once you have ensured proper alignment fully weld the mount to the frame. It is best to weld the back flange as well as shown in the picture. Once the mount is cool to the touch proceed to painting and final install of the bushings.



STEP 6. If you have purchased our aluminum body mount spacer kit for the remaining body mounts now would be a good time to install that as well. After the all the mounts have been installed perform a final torque of all the bolts.

7/16" bolts Torque (35 FT/LBS)

1/2" bolts Torque (50 FT/LBS)

**Artec Industries, LLC is not responsible or liable for improper installation of this kit. Use common sense when installing.

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